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RBW2905G00132-3G
Job Sheet 189039



Part No: RBW2905G00132-3G

Job Qty: 1 ea

Part Name: PCM Adapters, Hydraulic System Test Bench



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/17/19

Job Tracking No:

Due Date: 3/15/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: URF 18-766 DWG RBW2905G00132-3G REV 2 IPP REV A 18.02.15 NEW ISSUE FK VERIFY DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	3/15/19	3/15/19	0.00	0.00	Start Up Small Fab-4		HLC
110	Small Fab	1 pcs	3/15/19	3/15/19	0.00	0.50	Small Fab-4		M/L
120	QC	1 pcs	3/15/19	3/15/19	0.00	0.00	QC-5		DA
130	Packaging	1 pcs	3/15/19	3/15/19	0.00	0.00	Packaging3-1		MAR 07 2019
140	QC21-FG	1 Ea	3/15/19	3/15/19	0.00	0.00	QC21		MAR 07 2019

Part Op 110 - 1-Engrave placard RB41011 using marktronic engraver 2-Transfer drill Dart placard RB41011 into Pelican case
Descriptions: APP-1470-E 3-Deburr holes and remove chips from case. 4-Rivet Dart placard to Pelican case 5-Glue placard RBW2905G00132-3G-9 to RBW2905G00132-3G-7 foam as per DWG. 6-Glue foam to case and pack case as per DWG.

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RB41011	Dart Tooling Placard, Aluminum	1 Ea (1 ea)	90-Start up Operation	5021040
97524A032	Sealing Blind Rivet	4 Ea (4 ea)	110-Small Fab	5113449
APP-1470-E	Case	1 Ea (1 ea)	110-Small Fab	5080739 5080738
RBW2905G00132-3G-5	Bottom Foam	1 Ea (1 ea)	110-Small Fab	5080744 5080790
RBW2905G00132-3G-7	Top Foam	1 Ea (1 ea)	110-Small Fab	5080750 5080747
RBW2905G00132-3G-9	Plastic Placard	1 pcs (1 ea)	110-Small Fab	5149360
RBW2905G00232-3G	Adapter Assembly, Pcm Return Line	2 Ea (2 ea)	110-Small Fab	5160295
RBW2905G00332-3G	Adapter Assembly, Pcm Pressure Line	2 pcs (2 ea)	110-Small Fab	5155506

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	RB41011	1	490	0
110-Small Fab	97524A032	4	771	0
	APP-1470-E	1	8	0
	RBW2905G00132-3G-5	1	5	0
	RBW2905G00132-3G-7	1	5	0
	RBW2905G00132-3G-9	1	3	0
	RBW2905G00232-3G	2	2	0
	RBW2905G00332-3G	2	0	0

Part Specifications

Specifications could not be found.

Plex 1/17/19 1:50 PM Dart.lajeunesse.marie

DART
AEROSPACE

Container No: S160315

Part: RBW2905G00132-3G

Job No: 189039

Serial No/Batch: S160315

Revision: 2

Inspector:

Exp Date:

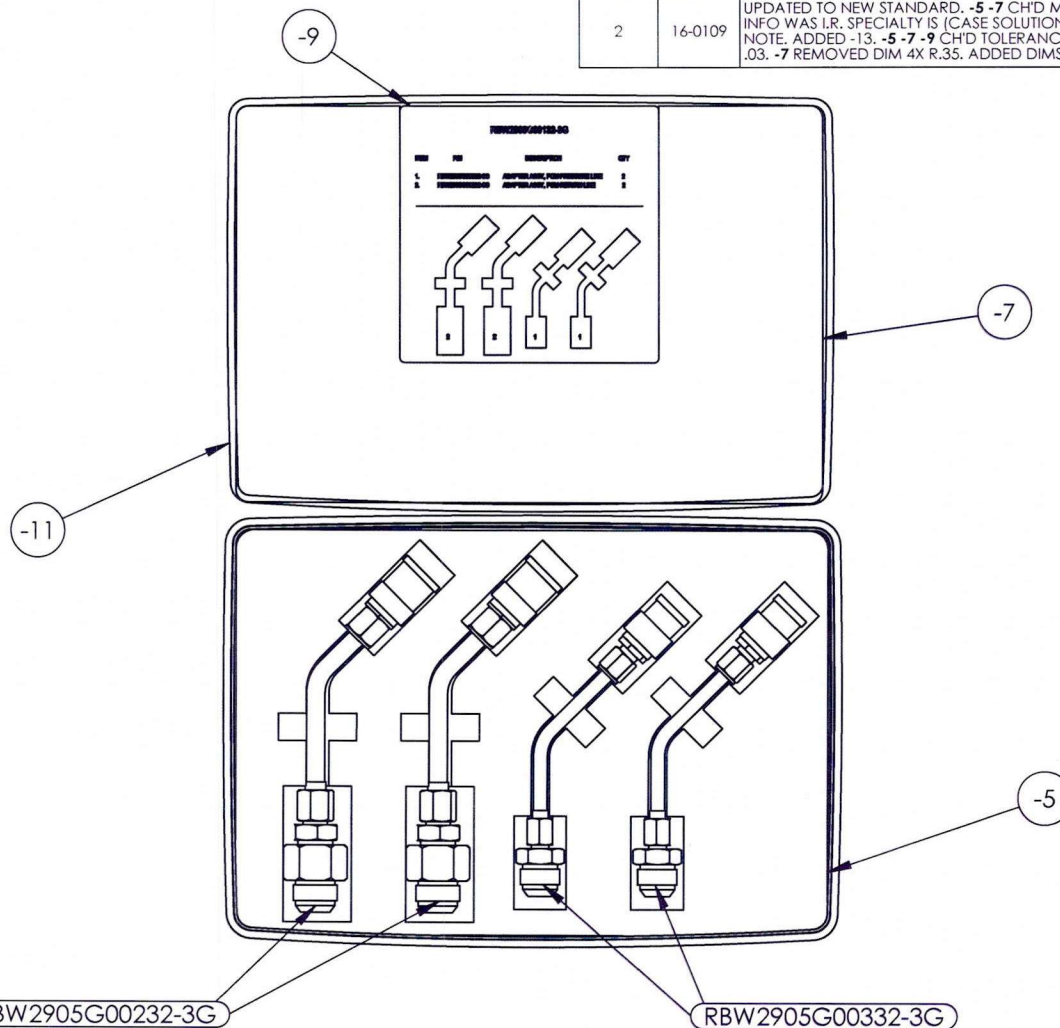
Instructions:

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Date: 03/07/19

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		INCREASED FITTING CUTOUTS, FROM 2.69 TO 3.09 - FROM 3.43 TO 3.68 - FROM 2.71 TO 3.01 - FROM 2.23 TO 2.53.	5/23/2011	JAG	
2	16-0109	UPDATED TO NEW STANDARD. -5 -7 CH'D MAT'L WAS Y20 BLACK IS ETHAFOAM 220 BLACK. CH'D B/O INFO WAS I.R. SPECIALTY IS (CASE SOLUTIONS). -9 CH'D MAT'L WAS ALUMINUM IS PLASTIC. ADDED NOTE, ADDED -13. -5 -7 -9 CH'D TOLERANCES WAS .XXX ± .005 IS .XXX ± .010, WAS .XX ± .01 IS .XX ± .03. -7 REMOVED DIM 4X R.35. ADDED DIMS 4X .66, 4X 36°.	8/11/2016	DEW	JAG



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DER

189037 mcs
19-01-17

NOTE:
REF. AGUSTA T/N: 3G2905G00132.

DART AEROSPACE	
TITLE PCM ADAPTERS KIT, HYDRAULIC SYSTEM TEST BENCH	
DWG NO. RBW2905G00132-3G	REV 2
MAT'L	UNLESS OTHERWISE SPECIFIED
HEAT TREAT	DIMENSIONS ARE IN INCHES
FINISH	.XXX ± .005 FRACTIONS ± 1/8
SPEC	.XX ± .01 ANGLES ± 5°
	.X ± .1 SURFACES = 125/
DRAWN BY: GILBERT	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: DUERFELDT	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: GILBERT	AUGUSTA AW139
SCALE 1:5	DATE 3/4/2011 SHEET 1 OF 4

ASSY QTY	ASSY QTY	B/O	Part #	QTY.	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
				2	ADAPTER ASSY, PCM RETURN LINE		RBW2905G00232-3G	1
				2	ADAPTER ASSY, PCM PRESSURE LINE		RBW2905G00332-3G	1
		B/O	-5	1	BOTTOM TOOL CUSHION	ETHAFOAM 220, BLACK	16.0 X 11.0 X 2.3 (CASE SOLUTIONS)	2
		B/O	-7	1	TOP TOOL CUSHION	ETHAFOAM 220, BLACK	15.85 X 10.85 X 1.58 (CASE SOLUTIONS)	3
			-9	1	PLACARD	PLASTIC		4
		B/O	-11	1	CASE	PLASTIC	PELICAN #APP-1470-E	1
		B/O		1	DART PLACARD	ALUMINUM	RB41011	